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D2362-041
Job Sheet 205739



Part No: D2362-041

Job Qty: 5 pcs

Part Name: AS350/AS355 Pre-Flight Step



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/16/20

Job Tracking No:

Due Date: 2/17/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D2362 REV.F IPP C 00.06.26 Removed P/O for powder coat EC IPP REV:D 2020.01.13 AS PER DW
REV.F DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Steps - 1	5 pcs	2/17/20		0.00	3.79	Large Fab - 1		<i>SLC</i>
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
							110	QC 5	
QC 5 - 12									
QC 5 - 17									
QC 5 - 18									
QC 5 - 19									
QC 5 - 22									
QC 5 - 24									
QC 5 - 3									
QC 5 - 43									
QC 5 - 49									
QC 5 - 51									
QC 5 - 58									
QC 5 - 68									
QC 5 - 9									
QC 5 - 50									
QC 5 - 30									
QC 5 - 40									
QC 5 - 61									
							Plex 1/16/20 12:41 PM Dart.lajeunesse.mari		

120 QC 9	5 pcs	2/17/20	0.00 0.00	QC 5 - 81	
				QC 9 - 10	
				QC 9 - 18	
				QC 9 - 24	DAS
				QC 9 - 43	43
				QC 9 - 50	9-89
130 Powdercoat - 1 White GI(A)- B4B	5 pcs	2/17/20	0.00 0.53	QC 9 - 9	
				Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	20-01-23
140 QC 3	5 pcs	2/17/20	0.00 0.00	Powdercoat - 4 - B4B	
				QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	HL 20-1-24
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
150 Handfinish - 3-1- WingWalk- B4B	5 pcs	2/17/20	0.00 0.91	Handfinish - 3 - 1 - B4B	HL 20-1-24
				Handfinish - 3 - 2 - B4B	
				Handfinish - 3 - 3 - B4B	
				Handfinish - 3 - 4 - B4B	
				Handfinish - 3 - 5 - B4B	
160 QC 5	5 pcs	2/17/20	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	DAS
				QC 5 - 9	JAN 28 2020 68
				QC 5 - 50	9-89
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
170 Packaging 3-1 - Stock - B4B	5	2/17/20	0.00 0.00	Packaging 3 - 1 - B4B	

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	pcs			Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	DAS
				Packaging 3 - 5 - B4B	28
				Packaging 3 - 6 - B4B	9-89
				Packaging 3 - 37 - B4B	
180 QC 21 - SA	5 pcs	2/17/20	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	21
JAN 29 2020					

Part Op 100 - Cut D2244 extrusion 3.75" long Deburr D2244-3.75 Weld D2244-3.75 to D2362-7 as per Dwg D2362 and QSI 004
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - (QC9- Inspect visual per QSI004- Fusion Welds)

130 - (White Gloss (Ref 4.3.5.1) per QSI005 4.3-Alum) START TIME: 1:05. 11235590 OVEN TEMPERATURE: 320°

FINISH TIME: 1:35

140 - (QC3- Inspect Part Finish)

150 - (Wing Walk as per dwg QSI005 4.4 Batch _____), Mask bracket and apply black anti-skid paint as per QSI 005 4.4

160 - (QC5- Inspect part completeness to step on W/O)

170 - (Identify as per dwg & Stock Location: _____)

180 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2244-116	Step Extrusion	.1750 pcs (.035 ea)	100-Large Fab - Steps - 1	5210457
D2362-7	Support Bracket	5 pcs (1 ea)	100-Large Fab - Steps - 1	5234777

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Steps - 1	D2244-116	0	74	0
	D2362-7	5	5	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					



Container No: S249243



Part: D2362 - 041

Job No: 205739

Serial No/Batch: S249243

Revision: REV.F

Inspector:

Exp Date:

Instructions: Various STC's

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